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🌐 Large scale MPro MERS-CoV protein expression setup and operation of Single Use Bubble Column Reactors : Litre-Scale Expression of Recombinant Proteins for Structural Biology and Drug Design (SBDD)

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Protocol status: Working

We use this protocol and it's working

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Disclaimer

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Abstract

This protocol describes a novel single-use Bubble Column Reactor (suBCR) array system for large-scale recombinant protein production in *E. coli*, specifically demonstrated with MERS-CoV main protease (MPro). Traditional shake-flask methods are inadequate for meeting the high protein quantities required for structure-based drug discovery (SBDD) workflows, particularly when multiple protein constructs need to be evaluated simultaneously.

The suBCR system enables parallel 1-liter *E. coli* batch cultivation using disposable bioreactor bags arranged in a heated water bath with controlled aeration. The protocol utilizes auto-induction Terrific Broth media supplemented with antifoam, antibiotics, and glycerol. Cultures are inoculated with starter cultures and grown at 37°C for approximately 4 hours until reaching exponential phase, followed by overnight protein expression at ambient temperature (25–27°C) for 16–20 hours.

The system achieved successful expression of MERS-CoV MPro protein with high yields, producing 199.5 g wet cell weight from 6 liters total culture volume ($OD_{600} = 39.6$). Quality control using rapid nickel-magnetic bead purification and SDS-PAGE analysis confirmed successful protein overexpression. The suBCR array addresses the bottleneck of insufficient protein quantities in structural biology pipelines while reducing labor burden and increasing throughput compared to conventional methods.

This scalable, cost-effective approach represents a significant advancement in protein production methodology for structural biology and drug discovery applications, offering a practical solution for laboratories requiring multiple protein constructs for crystallographic studies.

Attachments



[PAGE24-00330 \(1\).pdf](#)

328KB

Materials

Media (auto-induction):

Formedium AIMTB0310 <https://formedium.com/product/aim-terrific-broth-base-including-trace-elements/>

Ni-NTA Magnetic Beads (42179.02) from Serva (<https://www.serva.de/>)

Lysis reagent: FastBreak (V857C or V8571) from Promega (<https://www.promega.co.uk/>)

Protocol materials

 MERS-CoV Mpro strain HCoV-EMC 3CL protease domain **addgene Catalog #228646**

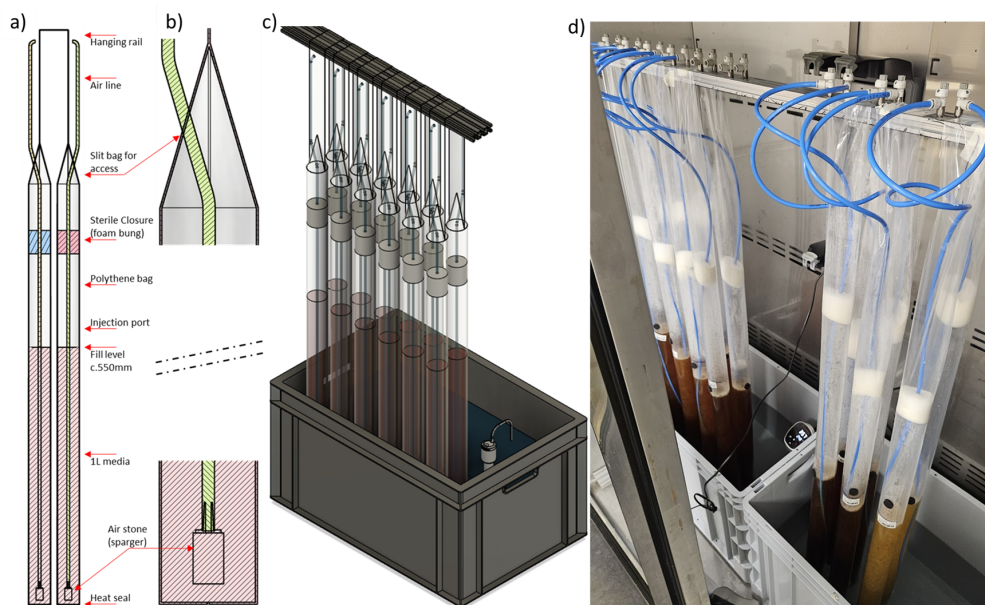
Before start

The reader should be familiar with the companion protocol: "The Manufacture and Setup of Single Use (SUB) Bubble Column Reactors (BCR): Litre-Scale Expression of Recombinant Proteins for Structural Biology and Drug Design (SBDD)."

Culture Main Bags

4h 32m

1



Bag setup: a) Guidance for Bag manufacture and assembly, b) Arrangement of the Bags over the hanging rail, c) A Bag Array in operation.



Bag set-up a) Bags removed from water bath for illustrative purposes, b) a typical bubble swarm and foam layer, c) close-up of the Bags in the water bath with heaters, d) a heat map showing water bath heating of the Bags.



with heaters, or a heat map showing water bath heating of the bags, left-to-right Bags acclimating.

2 Prepare and autoclaved Terrific Broth Base including Trace elements (Formedium AIMTB310)

2.1 To each litre of sterilised media:

Add  1 mL 10% Antifoam 204

Add  1 mL 1000x antibiotic stock (e.g. Kanamycin 50mg/ml)

Add  20 g glycerol

3 Equilibrate the incubator bath:

3.1 Start the immersion heater program  37 °C  06:00:00

3.2 Allow incubator to reach set temperature.



4 Loading and equilibrating the BCR bags:

4.1 Add  1 L prepared AIM TB media to each BCR bag.

4.2





The bag with airline inserted, and a funnel being used to demonstrate the filling process.

4.3 Transfer BCR bags to incubator.

4.4 Insert sparger stones into BCR bag, making sure they are at the bottom of the BCR.



4.5 Attach sparger stones to air control valves. Set air flow, 1 lpm.

4.6 Allow bags to equilibrate.

5 Inoculate Media:

5.1

Note

If cultures are inoculated by late morning biomass growth can be monitored in person. If choosing to manually induce protein expression by IPTG this can be done before the end of the work day.

Expression can run unattended overnight.

5.2 Add  10 mL starter culture, per L main culture.

6 Biomass Growth Phase:

6.1 Continue incubation  37 °C ,  04:00:00 (approximately).

4h



Note

Incubation at  37 °C should continue until the culture has entered the exponential growth phase. Typically this takes 4-6 hours given the conditions described. Autoinduction media will trigger protein expression once all the glucose in the media has been consumed, this happens at OD600 of between 3-5 in most cases. The incubation temperature should be reduced before the autoinduction point to promote protein solubility.

Protein expression phase

7 Protein Expression Phase we used the plasmid



MERS-CoV Mpro strain HCoV-EMC 3CL protease domain **addgene** Catalog #228646

7.1 Incubate (ambient) Overnight (approximately 16 h)

- [EndPoint] $\Delta OD_{600} \approx 0$

Note

Without external cooling cultures' metabolic activity will heat the culture to  25-27 °C. If working with proteins with temperature sensitive expression, an external recirculating chiller can be connected to the water bath.

7.2

Note

- A typical culture, having been inoculated at between 10-12 pm on day 1, can be harvested in the morning of day 2. This gives a total culture time of 20-24 hours.
- Culture times of up to 36 hours have been tried successfully, but this is likely to be cell/protein specific.
- Short expression experiments can be performed with a c.3 hour induction period following the addition of IPTG.
- Culture biomass can be measured by taking Optical Density readings at 600 nm in a spectrophotometer. The relationship between OD600 and biomass is non-linear at high concentrations. If using a fixed path-length or cuvette, dilute samples such that readings remain below 1 OD unit.
- If using autoinduction media and cell growth appears to have stalled below OD600=5, IPTG can be added to ensure induction has occurred.



7.3

Note

- In rich media biomass will continue to increase after induction.
- Once OD600 values plateau late log phase has occurred, and cell harvest must occur before OD600 begins to drop when death phase begins.

Harvest

8 Harvest:

8.1 Take final OD600 reading

8.2 Collect  1 mL culture samples for diagnostic testing

8.3 Transfer culture to 1 L centrifuge bottles

Note

The Bags are long and flexible, decanting by pouring culture out from the top of bags can lead to spillage.

Place Bags into a large jug or similar. With a sharp implement, make a small incision in the bag and allow it to drain into the jug.

There is a lot of hydrostatic pressure on the liquid at the bottom of the Bags when full. To avoid splashing make incisions towards the top of the liquid level at first. As the culture drains, larger incisions can be made at the bottom to drain all liquid and sediments.

8.4 Pellet the cell,  4000 rcf, 4°C, 00:30:00

30m

8.5 Drain spent media and sterilise with 1 tablet/L Virkon



- 8.6 Transfer cell pellet to cryo-safe sample bags. Mark with full and clear tracking information.
- 8.7 Record wet cell weight (g)
- 8.8 Flash freeze the cell pellet in liquid nitrogen.
- 8.9 Store cell pellet  -80 °C

Overexpression quality control

9 Overexpression QC:

9.1

Note

Using Nickel Magnetic Beads perform a rapid over-expression assay. The protocol described here is abridged and achieves only incomplete cell lysis, but can be used to verify over-expression in 5-10 minutes, plus gel running time.

- 9.2 Transfer 1 ml of culture sample to a microcentrifuge tube  [go to step #8.2](#)

- 9.3 Add  100 µL lysis reagent to the sample

Note

If biomass is low or protein expression levels are expected to be low, take a larger culture sample and pellet it first. This will increase the target protein yield but you may need to check sufficient lysis has occurred.

- 9.4 Incubate  Room temperature  00:02:00 in a tube rotor



9.5 Pellet the cell debris at maximum speed in a microtube centrifuge

16000 rpm, 00:02:00

Note

There is no need to spin at 4 °C unless you plan to use the eluted protein for other purposes than QC SDS-PAGE.

9.6 Aspirate soluble fraction (**mixed proteins**) with pipette

9.7 Add 50 µL magnetic IMAC beads to the soluble fraction (**mixed proteins**)

9.8 Incubate Room temperature 00:05:00 in a tube rotor

9.9 Incubate Room temperature 00:01:00 in a magnetic separator stand

9.10 Aspirate soluble fraction (**unbound material**), reserve for SDS-PAGE analysis.

9.11 Wash the retained beads 2 mL binding buffer 00:01:00

9.12 Incubate Room temperature 00:01:00 in a magnetic separator stand

9.13 Aspirate soluble fraction (**unbound material**), reserve for SDS-PAGE analysis.

9.14 Add 50 µL elution buffer to the mag beads

2m

9.15 Incubate ⌚ 00:02:00 🌡 Room temperature

9.16 Incubate ⌚ 00:01:00 in a magnetic separator stand

9.17 Aspirate soluble fraction (**eluted protein**) with pipette

9.18 Measure the A280 using a spectrophotometer (e.g. NanoDrop)

9.19 Run an SDS-PAGE gel, to check for over-expression and quality control

Results

10 Tracking IDs and Yields:

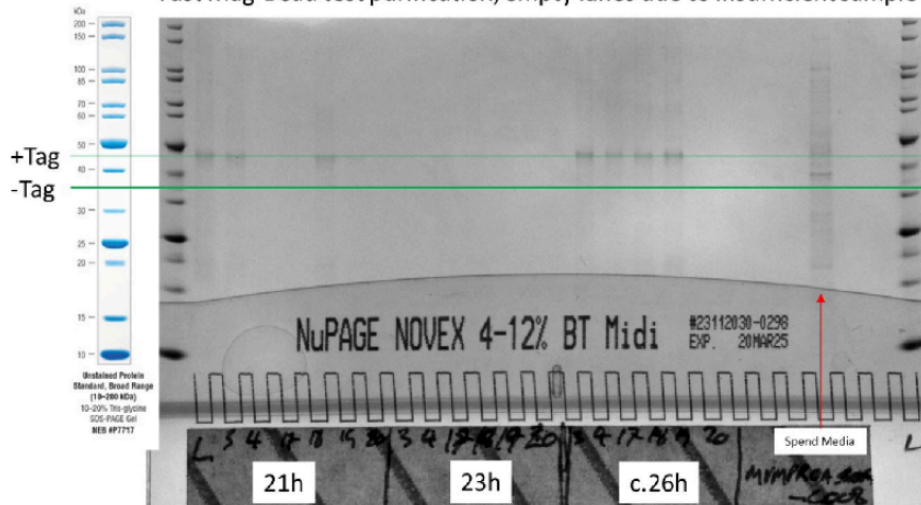
	A	B	C	D	E	F	G	H	I	J
	ELN title	Target ID	Clone ID	Construct ID	Expression ID	Culture Total Volume (L)	OD600	Pellet Wet Cell Weight (g)	SDS-Page: Test purification Mag Prep (pass)	Expression Growth (Pass)
	ASAP (Expression Only) MVPROA-c008	MVM PROA	MVM PROA-k017	MVM PROA-c008	MVM PROA-e017	6	39.6	199.5	Pass	Pass

11 Annotated SDS-PAGE gel of Mag Prep test purifications:

MVMPROA_c008

Attempt at time course for each of 6 bags

Fast Mag-Bead test purification, empty lanes due to insufficient sample



SDS-Page gel for MPro MERS-CoV protein